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SINGHAL PAINTS PRIVATE LIMITED

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Sipco Hi Gloss PU Clear, Interior

Two pack, air drying, acrylic aromatic polyurethane coating for metal, wooden and plastic surfaces.

Features:

- ✓ Excellent finish with high gloss
- ✓ Excellent gloss retention & durability
- ✓ Excellent flow & leveling properties
- ✓ Excellent toughness & highly abrasion resistant
- ✓ Excellent solvents, chemicals & lube oil resistance

Areas of application

All metal, plastic & wooden surfaces.

Gloss	Hi Gloss
Recommended dry film thickness	20-30 microns
Recoatibility	3-4 hours
Viscosity of the mix	32-40 seconds at 30 deg. C by Fc-4
Theoretical Coverage	Approx 10-12 sq.mtr/ltr at 20 microns
Drying time at 30 deg.	Surface dry 20-30 min Hard dry 5-6 hours max
Pot life	4 hours maximum
Flash Point	Base above 24 deg C
Shelf life	Minimum 12 months
Surface Conditions	Dry & free from all surface contaminations temperature range of the substrate: 4 deg. C to 50 deg C
Mixing	Mix hardener gradually into the base under continuous stirring, add only Sipco T-101 PU thinner if required.
Induction Time	15-20 minutes
Application	By Air Spray
Thinner	T-101 PU Thinner
Quantity of thinner to be used	10-25 %

Caution:

- In case of part mixing, which normally should be avoided, close the container lids tightly to avoid contact with moisture.
- Inhalation of solvent vapors and contact of liquid with skin or eyes should be avoided where possible.
- Even when ventilation is provided, respiratory, skin & eye protection wear are always recommended while spraying.

The information given here is given in good faith but without warranty, since conditions of use are beyond our control.